

SOUTH PRODUCTION NOTES

Sept 18, 2015
3-11 Shift notes

BASF EMPLOYEES

293 Last Recordable
225 Last Lost Time

#1 MED / AI 3952:

Currently running. Ammonia pump issues resolved.

Keep an eye on #1 dust collector. Also, we will need to check the valve going to the F-1 from time to time to see if the line is plugging. The new valve is not due in until October so it will plug and needs to be cleaned.

#1 RC / AI 3952:

Can start feeding once we build up some feed on the floor. After the current bag (Lot 15 SS#1) is completed. We need to label the next three bags Lot 14 SS 13,14,15. These bags are down on the 1st floor labelled partial contamination.

#2 MED line / Cu 0860:

Hold for instructions from Justin.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

We need to continue on with lot 172. Do not stop at bag #30.

#3 MED line / D 1716 done, clean up for D 0704:

Done with line. Cleaning started...continue

Powder room stations have been cleaned and weighed.

Cleanup sheet for MED and calciner is on the clip board.

#3 RC / D 1716 done, clean up for D 0704:

Done with feed. Calciner was reversed. Need to pull off the last bag.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Started feeding on day shift. Continue as we have feed.

Need to start bringing down on the 22nd.

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggie lifts.

West Pfaudler / 4601

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Targeting next Monday for a start date if all instrumentation is installed and PSSR completed.

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Valve started leaking midway through day shift. Had maintenance come over and take a look. Said the valve looked fine. Thinking maybe it just lost it's seat. Planning on testing it with just Puralox and seeing if the valve is actually leaking. Valve will be on the maintenance workbench if we do need to change it out on second shift.

When running Catoxid again, the two partial totes of chrome flake need to be incorporated into the chrome tank.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Needs to be washed and cleaned this weekend.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:

Down. Will run DPT 101 on T6, but no't right away. Need to continue pushing the Cu 0860 drum repacking/repainting in the screening room.

Cu-0860 repacking in screening room:

Continue with repacks/repainting. **NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.**

NOTE: green sheet has several new rows for capturing all Cu 0860 drums worked on (section for repacking, section for repainting). Make sure this is updated frequently.

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

Still having intermittent issues with the scale head shutting off and then turning back on. Need to verify how much longer we are running 2508 (check with production team Friday).

NOTE: BI Mill drum dumper is being worked on by Gem today.

Harrop Kiln / AI 3920:

All material is finished.

Building 27 Belt Filter / 5020:

**Striking is finished for the 5020, continue working on cleaning out the tanks.
Spin flash dryer needs to be locked out for Gem to replace gasket on the man way on Friday morning.**

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont